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Non - a. bus

G11596
D350-591-311

Job Sheet 191887-A



Part No: D350-591-311

Job Qty: 3 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 5/1/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
220	Powdercoat - 1 White GI(A)-B4B	3 pcs	5/1/19	5/1/19	0.00	0.87	Powdercoat - 1 - B4B	
230	Handfinish - 3-1 - WingWalk-B4B	3 pcs	5/1/19	5/1/19	0.00	0.55	Handfinish - 3 - 1 - B4B	BFB19-05-16
							Handfinish - 3 - 2 - B4B	
							Handfinish - 3 - 3 - B4B	
							Handfinish - 3 - 4 - B4B	
							Handfinish - 3 - 5 - B4B	
240	QC 3	3 pcs	5/1/19	5/1/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	JUN 05 2019 40 9-89
							QC 3 - 19	
							QC 3 - 43	
							QC 3 - 24	
250	Packaging 1-1 - Pick Kit - B4B	3 pcs	5/1/19	5/1/19	0.00	0.00	Packaging 1 - 1 - B4B	
							Packaging 1 - 2 - B4B	
							Packaging 1 - 3 - B4B	

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				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
260 QC 4	3 pcs	5/1/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
270 Packaging 3-1 - Stock - B4B	3 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	

NAB

9/12/2019

NAB

9/12/2019

NL

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
275 DC - 1 - B4B	3 pcs	5/1/19	0.00 0.00	DC - 1 - B4B	8-03	
				DC - 2 - B4B		
280 QC 21 - FG	3 pcs	5/1/19	0.00 0.00	QC 21 - FG - 21		SEP 12 2019
				QC 21 - FG - 70	DAS	
				QC 21 - FG - 53	21	
					8-03	SEP 12 2019

Part Op 220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____
 Descriptions: FINISH TIME: _____
 230 - (Wing Walk as per dwg QSI005 4.4 Batch 5163 430)
 240 - (QC3- Inspect Part Finish)
 250 - (Pick Kit)
 260 - (QC4- 100% Inspect kits for completeness)
 270 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-591-311 Location : FG109
 275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-311 CHG001
 280 - (QC21- Final Inspection - Work Order Release) 002 21 8-03

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	6 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158557
AN4-13A	Bolt	24 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5196190
AN5-36A	Bolt	6 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5207521
D2230-3	Mounting Lug	12 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5194078
D2610	Bushing	6 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5192242
D2856-400-720	Abrasion Strip 4" X 7.20"	6 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5205312
D3235-1	Mounting Lug	6 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5187397
D3278-041	Support Assembly	3 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	5205494
MS21042L3	Nut	6 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5204283
MS21042L4	Nut	24 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5192440
MS21042L5	Nut	6 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5208332
NAS1149D0363J	Washer	12 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5201031
NAS1149D0463J	Washer	48 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	5145362
NAS1149D0563J	Washer	12 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5152040

DS1 9410-011 / 5194395. x3
 19/9/12

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	6	538	0
	AN4-13A	24	1,229	0
	AN5-36A	6	227	0
	D2230-3	12	378	0
	D2618	6	292	0
	D2856-400-720	6	104	0
	D3235-1	6	202	0
	D3278-041	3	85	0
	MS21042L3	6	2,769	0
	MS21042L4	24	3,090	0
	MS21042L5	6	741	0
	NAS1149D0363J	12	1,947	0
	NAS1149D0463J	48	4,372	0
	NAS1149D0563J	12	3,275	0
Part Specifications				
Specifications could not be found.				

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Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	<i>Hel-Access-Step™</i> , Short Step – High Skid, LH
	X					D350-591-214	<i>Hel-Access-Step™</i> , Short Step – High Skid, RH
		X				D350-591-215	<i>Hel-Access-Step™</i> , Short Step – Low Skid, LH
			X			D350-591-216	<i>Hel-Access-Step™</i> , Short Step – Low Skid, RH
				X		D350-591-311	<i>Hel-Access-Step™</i> , Long Step – High Skid, LH
					X	D350-591-312	<i>Hel-Access-Step™</i> , Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-100-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-18A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0468J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

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Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

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Change Record

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Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

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